

SIDECAR INSTRUCTIONS VIRAGO 750CC - 1100CC

(Figure 1)

1. Support the Engine with a jack
2. Remove the two nuts holding the right side upper motor mount location to the bike frame (**Fig 2 # 1**). Do not remove the motor mount bolts.
3. Remove the right side engine guard / right front foot peg bracket and the forward left side engine guard bolt.
4. Remove the rear upper shock bolt (**Fig 1 # 1**) but do not remove the shock from it 's mounting position.
5. Remove the right rear motor mount bolt (**Fig 1 #3**).
6. Remove the right side center stand pivot bolt. (**Fig 1 # 4**)
7. Remove the two bolts holding the right rear foot peg bracket to the frame. (**Fig 1 # 2**)



Rear Sub Frame

Install the rear sub frame to the shock position (**Fig 1 # 1**) by placing the 3/8" spacer between the shock and the mount and attach it using the 8mm x 1.25 x 45mm socket head allen bolt (For ease of alignment be sure to only hand tighten all bolts at this time). Now using the two 8mm x1.25 x 45mm socket head allen bolts supplied attach the mount to the rear footpeg area (**Fig 1 # 2**) by placing the footpeg bracket between frame and the mount and hand tightening the bolts. Now using the original bolt attach the mount to the rear motor mount location (**Fig 1 # 3**). And finally using the 10mm x 25mm bolt supplied by Champion attach the mount to the right side center stand pivot bolt location (**Fig 1 # 4**).

(Figure 2)



Front Sub Frame

Install the front sub frame to the upper front motor mount location using the original bolts (**Fig 2 # 1**). Now install the lower cross member (**Fig 2 # 2**) of the front sub frame to the left front engine guard / front footpeg bracket using the 10mm x 1.20 bolt supplied by Champion. And lastly connect the front and the rear sub frames together using the ? bolts supplied (**Fig 1 # 5**). (Now **tighten all bolts for front and rear sub frame.**)

(Figure 3)



Steering Damper Bracket.

Using the two 10mm x 40mm bolts lock washers and flat washers mount the damper bracket to the right brake caliper mounting lugs of the right fork tube.(**Fig 3**)