

## Suzuki Volusia Sidecar Mounts

Upper front two 1mm x 1.25 x 100mm shcs flat washer and lock washer



Steering damper bolts 10mm x 125 x 40mm flat washer and lock washer.

Top rear to forward fender rail use 8mm x 125 x 30mm flat washer and lock washer.  
Bottom two bolts 10mm x 125 x 40mm, lock washer and flat washer and two washers as spacers between chrome and mount.



Remove muffler for installation  
Rear sub frame  
Rear bolt 8mm x 125 x 70mm shcs  
Center two bolts 10mm x 125 x 100mm



Forward two right side bolts and left forward bolt 10mm x 125 x 40mm lock washer and flat washer.

