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FIG 1

UPPER REAR

Eye Clamp Assembly

Install the strap clamp (figure 1) as high as possible on the right side vertical frame tube. Do not tighten the eye bolt at this time . Note: Be sure to install the two 1/4 bolts from the rear with the nuts facing forward to allow sufficient clearance between the Bolt heads and the engine.



FIG 2

UPPER FRONT

Eye Clamp Assembly

Install the strap clamp (figure 2) as high as possible on the right side rear vertical frame tube. Do not tighten the eye bolt at this time .



FIG 3

LOWER SUB FRAME (rear position)

Attach the rear bolting position of the rear sub frame to the frame position shown in figure 3 using the 3/8 x 1 3/4 hex bolt, lock washer and lock washer. Do not tighten this bolt at this time.



FIG 4

LOWER SUB FRAME (center position)

Locate the frame cross member on the underside center of the motorcycle and attach the center section of the rear sub frame to the two threaded holes using the two 3/8 x 2 1/4 bolts , flat washers and lock washers as shown in Figure 4. Do not tighten the bolts at this time.



FIG 5

LOWER SUB FRAME (front right)

Mount the front right position of the rear sub frame to the forward bolt of the front right floor board bracket (Figure 5 and 6) using the 3/8 x 1 3/4 hex head bolt, flat washer and lock washer supplied . Do not tighten this bolt at this time.



FIG 6



FIG 7

LOWER FRONT SUB FRAME (left side)

Using the original bolt and washers mount the left side of the lower sub frame to the forward bolt of the front floor board. Tighten all bolts at this time.



FIG 8

PHOTO SHOWING LOWER FRONT MOUNTING HARDWARE and STEERING DAMPER TO FRAME MOUNTING LOCATION.



FIG 9

FIGURE SHOWING LOWER REAR MOUNTING HARDWARE and STRUT LOCATION



FIG 10

PHOTO SHOWING STEERING DAMPER TO FORK LOCATION

